

BID SOLICITATION



STATE OF RHODE ISLAND AND PROVIDENCE PLANTATIONS
CAPITOL HILL
PROVIDENCE RI 02908

BID NUMBER: B04956
TITLE: UNIFORMS, CORRECTIONAL OFFICER
BID OPENING DATE AND TIME:
04/25/2005 11:30 AM

BUYER: JOHN COWELL
PHONE #: (401) 222 - 2142 ext. 114
BLANKET PERIOD: 5/1/2005 - 4/30/2007

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CORRECTIONS
DOC BUSINESS OFFICE
39 HOWARD AVENUE
CRANSTON RI 02920

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CORRECTIONS
DOC CDC ANNEX
CLOTHING SUPPLIES
701 POWER ROAD
CRANSTON RI 02920

Requisition Number(s): R77A056184

Item	Class-Item	Quantity	Unit	Unit Price	Total
	BLANKET REQUIREMENTS: MAY 1, 2005 - APRIL 30, 2007				

It is the Vendor's responsibility to check and download any and all addenda from the RIVIP. This offer may not be considered unless a signed RIVIP generated Bidder Certification Cover Form is attached and the Unit Price column is completed. The signed Certification Cover Form must be attached to the front of the offer. When delivering offers in person to One Capitol Hill, vendors are advised to allow at least one hour additional time for clearance through security checkpoints.

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Item	Class-Item	Quantity	Unit	Unit Price	Total
	<p>BIDDING</p> <p>(a) A single price shall be quoted for each item against which a proposal is submitted. This price will be the maximum in effect during the agreement period. Any price decline at the manufacturer's level shall be reflected in a reduction of the agreement price to the State.</p> <p>(b) Quantities, if any, are estimated only. The agreement shall cover the actual quantities ordering during the period. Deliveries will be billed at the single, firm, awarded unit price quoted regardless of the quantities ordered.</p> <p>(c) Bid price is net F.O.B. destination and shall include inside delivery at no extra cost.</p> <p>(d) Bids for single items and/or a small percentage of total items listed, may, at the State's sole option, be rejected as being non-responsive to the intent of this request.</p> <p>ORDERING</p> <p>(a) The User Agency(s) will submit individual orders for the various items and various quantities as may be required during the agreement period.</p> <p>(b) Exception - Regardless of any agreement resulting from this bid, the State reserves the right to solicit prices separately for any extra large requirements for delivery to specific destinations.</p>				

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 CRANSTON RI 02920**

Requisition Number(s): R77A056184

Item	Class-Item	Quantity	Unit	Unit Price	Total
	THIS IS A MULTI-YEAR BID/CONTRACT. PER RHODE ISLAND STATE LAW 37-2-33, CONTRACT OBLIGATIONS BEYOND THE CURRENT FISCAL YEAR ARE SUBJECT TO AVAILABILITY OF FUNDS. CONTINUATION OF THE CONTRACT BEYOND THE INITIAL FISCAL YEAR WILL BE AT THE DISCRETION OF THE STATE. TERMINATION MAY BE EFFECTED BY THE STATE BASED UPON DETERMINING FACTORS SUCH AS UNSATISFACTORY PERFORMANCE OR THE DETERMINATION BY THE STATE TO DISCONTINUE THE GOODS/SERVICES, OR TO REVISE THE SCOPE AND NEED FOR THE TYPE OF GOODS/SERVICES; ALSO MANAGEMENT OWNER DETERMINATIONS THAT MAY PRECLUDE THE NEED FOR GOODS/SERVICES.				
1.0	200-00 C.O. WINTER SHIRTS MALE, SPEC #4290-ACI-02 BRAND _____ STYLE # _____	1095.00	EA	_____	_____
2.0	200-00 C.O. WINTER SHIRTS FEMALE, SPEC #4290-ACI-19 BRAND _____ STYLE # _____	75.00	EA	_____	_____

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Requisition Number(s): R77A056184

Item	Class-Item	Quantity	Unit	Unit Price	Total
3.0	200-00 C.O. WINTER TROUSERS MALE, SPEC #4290-ACI-01 BRAND _____ STYLE # _____	1095.00	PR	_____	_____
4.0	200-00 C.O. WINTER TROUSERS FEMALE, SPEC #4290-ACI-17 BRAND _____ STYLE # _____	75.00	PR	_____	_____
5.0	200-00 C.O. SUMMER SHIRTS MALE, SPEC #4290-ACI-05 BRAND _____ STYLE # _____	1095.00	EA	_____	_____
6.0	200-00 C.O. SUMMER SHIRTS FEMALE, SPEC 4290-ACI-14 BRAND _____ STYLE # _____	75.00	EA	_____	_____

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Requisition Number(s): R77A056184

Item	Class-Item	Quantity	Unit	Unit Price	Total
7.0	200-00 C.O. SUMMER TROUSERS MALE, SPEC #4290-ACI-04 BRAND _____ STYLE # _____	1095.00	PR		
8.0	200-00 C.O. SUMMER TROUSERS FEMALE, SPEC #4290-ACI-12 BRAND _____ STYLE # _____ SIZES AND QUANTITIES WILL FOLLOW AWARD SEE ATTACHED SPECIFICATIONS IN ACCORDANCE WITH LABOR CONTRACTS FEMALE TROUSERS MUST BE UNION PRODUCED. CONTACT PERSON: MANNY FONSECA 401-462-1344 DELIVERY OF GOODS OR SERVICES AS REQUESTED BY AGENCY.	75.00	PR		
				TOTAL:	

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**STATE OF RHODE ISLAND
DEPARTMENT OF ADMINISTRATION
DIVISION OF PURCHASES
PROVIDENCE, RI 02908**

Spec. No. 4290-ACI-02

MALE-SHIRT (WINTER)

AGENCY: DEPARTMENT OF CORRECTIONS
ADULT CORRECTIONAL INSTITUTIONS

SUBJECT: SHIRT, Uniform (Winter)

FABRIC: 65% Dacron Polyester/35% Rayon, PermaPress Flying Cross,
Style No. 46W6691 or equal.

COLOR: Slate Grey.

STYLE: Long sleeves. Shoulder straps, conventional collar and band,
permanent stays, high luster Venetian band and yoke trim, two (2)
scallop flap, plain pockets with Velcro closures, pencil
Compartment, full badge sling, two (2) button cuff, button on
sleeve, seven (7) baked-in Military creases – front, back and
sleeves, form fit.

SPECIAL REQUIREMENTS: Shirt to have silver State or “P” buttons on shoulder epaulets and
shirt pockets for staff personnel, and brass State or “P” buttons on
shoulder epaulets and shirt pockets for supervisors.

Buttons to be supplied by vendor.
Rhode Island Department of Corrections will furnish shoulder
emblem, which is to be sewed on by vendor.

Individual measurements and alterations to be furnished by
agency.

SIZE TAG: Each shirt shall be marked with lot number, size, fiber content and
shall have a care instruction label sewn in it.

PLEASE RETAIN FOR FUTURE REFERENCE.

**STATE OF RHODE ISLAND
DEPARTMENT OF ADMINISTRATION
DIVISION OF PURCHASES
PROVIDENCE, RI 02908**

Spec. No. 4290-ACI-19

FEMALE-SHIRT (WINTER)

AGENCY: DEPARTMENT OF CORRECTIONS
ADULT CORRECTIONAL INSTITUTIONS

SUBJECT: SHIRT, Uniform (Winter)

FABRIC: 65% Dacron Polyester/35% Rayon, Permapress Flying Cross,
Style No. 02R6651 or Equal.

COLOR: Slate Grey.

STYLE: Long sleeves. Shoulder straps, conventional collar and band,
permanent collar stays, high luster poplin band and yolk trim, two
(2) scalloped flap pleated pockets with Velcro closures, pencil
compartment, full badge sling, two (2) button cuff, button on
sleeve, seven (7) baked-in creases – front, back and sleeves. Form
fit.

SPECIAL REQUIREMENTS: Small shirt button under collar to close V neckline. Shirt to have
silver State or “P” buttons on shoulder epaulets and shirt pockets
for staff personnel, and brass State or “P” buttons on shoulder
epaulets and shirt pockets for supervisors.

Buttons to be supplied by vendor. Rhode Island Department of
Corrections will furnish shoulder emblem, which is to be sewed on
by vendor.

Individual measurements and alterations to be furnished by
agency.

SIZE TAG: Each shirt shall be marked with lot number, size, fiber content and
shall have a care instruction label sewn in it.

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**STATE OF RHODE ISLAND
DEPARTMENT OF ADMINISTRATION
DIVISION OF PURCHASES
PROVIDENCE, RI 02908**

Spec. No. 4290-ACI-01

MALE -TROUSERS (WINTER)

- AGENCY:** DEPARTMENT OF CORRECTIONS
ADULT CORRECTIONAL INSTITUTIONS
- SUBJECT:** TROUSERS, Uniform Dress (Winter)
- FABRIC:** Raeford #645-186, 55% Dacron 45% Wool
16 ½ - 17 oz. or Equal.
- COLOR:** Slate Grey Elastique.
- STYLE:** Trousers shall be manufactured from up-to-date patterns and shall be designed so that there will be no "peg" at the hip or baggy seat. The front shall be plain (no pleats) with two (2) ¼ top pockets, with watch pocket and (2) hip pockets.
The left hip pocket shall have a tab to button. The front pocket have a minimum opening of 6 ½" and shall be 6" deep from the bottom of the opening. They shall be stitched, turned and top stitched. The hip pockets shall have an opening of approximately 6" from bartack to bartack and shall be 6" deep. Hip pockets will be of the double welt method manufactured on Reece P.W. Machine and shall be finished in such a manner that there is no top stitching. The welts shall be interlined with Pellon. The watch pocket shall have an opening of approximately 3" and be approximately 3" deep and must be located approximately 3 ½" in front of the right side seam at the waistband. All five (5) pockets must have a firm, straight bartack for reinforced strength.
- POCKETING:** The pocketing shall be 50% Polyester 50% Cotton blend, minimum 2.70 weight with a minimum 70 x 60 count. The color of the pocketing shall be black, so as to be the same color or a contrasting color to the outer fabric. White or off-white color pocketing will not be acceptable.
- WAISTBAND:** Waistband curtain to be of the same fabric as the pocketing (black, 50% Polyester, 50% cotton) and shall close with a hook and eye. The waistband curtain must be attached to the trouser with a zigzag stitch. The waistband must have a 3-strand rubberized stitch (Snug-tex) and contain Ban-rol.

Spec. No. 4290-ACI-01

MALE-TROUSERS (WINTER)

- FLY LINING:** The right fly shall be of the same fabric and color as the waistband and pocketing. The right fly lining must be sewn to the left fly below the zipper with strong closure on the inside of the right fly and the fabric for the French Fly must be the same as the outer material of the trousers.
- BELT LOOPS:** There shall be a minimum of seven (7) belt loops ¾" wide. All loops (except for the back center loop) must be sewn into the bottom of the waistband and the top of all loops shall be caught into the waistband curtain seam. The waistband shall measure approximately 2" wide when finished-wide enough to comfortably accommodate a belt 1-5/8" wide.
- SIDE SEAMS:** One inch wide black Rayon braid to be sewn over side seam from bottom of waistband to bottom of trousers. Braid to be colorfast and pre-shrunk.
- BOTTOMS:** Plain finished bottoms to include cloth heel guards.
- MISCELLANEOUS:** Slacks must have a Talon #42 Memory lock zipper and there shall be a bartack at the bottom of the fly going through the zipper tape. The trousers must be seamed with matching thread and the seat seam must be stitched with a tandem needle machine (2 threads). All exposed inside edges must be serged.
- PRESSING & FINISHING:** Slacks must be properly pressed on hothead presses and properly shaped. The outseams and inseams must be pressed open. Trousers that have been chemically treated at the Mill for special pressing instructions shall be pressed in accordance with such Mill instruction, including those that require water spraying prior to leg pressing operation to insure a longer lasting crease and proper wrinkle resistance.
- LABELS:** The trousers must have a care label permanently affixed and also have size label showing fiber content and WPL number.

PLEASE RETAIN FOR FUTURE REFERENCE

**STATE OF RHODE ISLAND
DEPARTMENT OF ADMINISTRATION
DIVISION OF PURCHASES
PROVIDENCE, RI 02908**

Spec. No. 4290-ACI- 17

FEMALE – SLACKS (WINTER)

- AGENCY:** DEPARTMENT OF CORRECTIONS
ADULT CORRECTIONAL INSTITUTIONS
- SUBJECT:** Slacks, Uniform (Winter)
- FABRIC:** Raeford #645-186 or equal; 55% Dacron/45% Wool 16 ½ - 17 oz.
- COLOR:** Slate Grey
- STYLE:** Same style as men's trousers, but on a women's pattern and to have five (5) belt loops and no watch pocket. Slacks shall be manufactured from up-to-date patterns and shall be designed so that there will be no "peg" at the hip or baggy seat. The front shall be plain (no pleats) with two (2) ¼ top pockets, and two (2) hip pockets. The left hip pocket shall have a tab to button. The front pocket shall have a minimum opening of 6 ½" and shall be 6" deep from the bottom of the opening. They shall be stitched, turned and top stitched. The hip pockets shall have an opening of approximately 6" from bartack to bartack and shall be 6" deep. Hip pockets will be of the double welt method manufactured on Reece P.W. Machine and shall be finished in such a manner that there is no topstitching. The welts shall be interlined with Pellon. All four (4) pockets must have a firm, straight bartack for reinforcing strength.
- POCKETING:** The pocketing shall be 50% Polyester 50% cotton blend, minimum 2.70 weight with a minimum 70 x 60 count. The color of the pocketing shall be black, so as to be the same color or a contrasting color to the outer fabric. White or off-white color pocketing will not be acceptable.
- WAISTBAND:** Waistband curtain to be of the same fabric as the pocketing (black, 50% Polyester, 50% cotton) and shall close with a hook and eye. The waistband curtain must be attached to the trouser with a zigzag stitch. The waistband must have a 3-strand rubberized stitch (Snug-tex) and contain Ban-rol.

FEMALE – SLACKS (WINTER)

FLY LINING: The right fly shall be of the same fabric and color as the waistband and pocketing. The right fly lining must be sewn to the left fly below the zipper with strong closure on the inside of the right fly and the fabric for the French Fly must be the same as the outer material of the slacks.

BELT LOOPS: There shall be a minimum of five (5) belt loops 5/8" wide. All loops (except for the black center loop) must be sewn into the bottom of the waistband and the top of all loops shall be caught into the waistband curtain seam. The waistband shall measure approximately 2" wide when finished -- wide enough to comfortably accommodate a belt 1-5/8" wide.

SPECIAL REQUIREMENTS: Braid to be one inch black on outseam of trousers from inside the waistband to bottom of pants and turn over. Braid to be colorfast and preshrunk.

BOTTOMS: Plain finished bottoms to include cloth heel guards.

MISCELLANEOUS: Slacks must have a Talon #42 Memory lock zipper and there shall be a bartack at the bottom of the fly going through the zipper tape. The slacks must be seamed with matching thread and the seat seam must be stitched with a tandem needle machine (2 threads). All exposed inside edges must be serged.

PRESSING & FINISHING: Slacks must be properly pressed on hothead presses and properly shaped. The outseams and inseams must be pressed open. Slacks that have been chemically treated at the Mill for special pressing instructions shall be pressed in accordance with such Mill instructions, including those that require water spraying prior to leg pressing operation to insure a longer lasting crease and proper wrinkle resistance.

SIZE TAGS: The slacks must have a care label permanently affixed and also have size label showing fiber content and WPL number.

PLEASE RETAIN FOR FUTURE REFERENCE.

**STATE OF RHODE ISLAND
DEPARTMENT OF ADMINISTRATION
DIVISION OF PURCHASES
PROVIDENCE, RI 02908**

Spec. No. 4290-ACI-05

MALE – SHIRT (SUMMER)

AGENCY: DEPARTMENT OF CORRECTIONS
ADULT CORRECTIONAL INSTITUTIONS

SUBJECT: SHIRT, UNIFORM (Summer)

FABRIC: 65% Dacron Polyester/35% Rayon, PermaPress
Flying Cross, Style No. 96R6691 or Equal.

COLOR: Slate Grey.

STYLE: Short sleeves. Shoulder straps, conventional
sport collar, permanent stays, two (2)
scalloped flap, plain pockets with Velcro
closures, pencil compartment, full badge sling,
seven (7) baked-in military creases - front,
back and sleeves, full length tails, form fit.

**SPECIAL
REQUIREMENTS:** Shirt to have silver State or "P" buttons on
shoulder epaulets and shirt pockets for staff
personnel, and brass State or "P" buttons on
shoulder epaulets and shirt pockets for
supervisors.

Buttons to be supplied by vendor.
Rhode Island Department of Corrections will
furnish shoulder emblem which is to be sewn
on by vendor.

Individual measurements and alterations to be
furnished by agency.

SIZE TAG: Each shirt shall be marked with lot number,
size, fiber content and shall have a care
instruction label sewn in it.

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**STATE OF RHODE ISLAND
DEPARTMENT OF ADMINISTRATION
DIVISION OF PURCHASES
PROVIDENCE, RI 02908**

Spec. No. 4290-ACI-14

FEMALE – SHIRT (SUMMER)

AGENCY: DEPARTMENT OF CORRECTIONS
ADULT CORRECTIONAL INSTITUTIONS

SUBJECT: SHIRT, UNIFORM (Summer)

FABRIC: 65% Dacron Polyester/35% Rayon, Permapress, Flying Cross
Style No. 52R6651 or Equal.

COLOR: Slate Grey.

STYLE: Short sleeves. Shoulder straps, conventional sport collar,
permanent stays, two (2) scalloped flap pleated pockets with
Velcro closures, pencil compartment, badge tab, seven (7) baked-
in military creases – front, back and sleeves, full length tails. Form
fit.

SPECIAL REQUIREMENTS: Small shirt button under collar to close V neckline. Shirt to have
silver State or “P” buttons on shoulder epaulets and shirt pockets
for staff personnel, and brass State or “P” buttons on shoulder
epaulets and shirt pockets for staff personnel, and brass State or
“P” buttons on shoulder epaulets and shirt pockets for supervisors.

Buttons to be supplied by vendor.
Rhode Island Department of corrections will furnish shoulder
emblem, which is to be sewn on by vendor.

Individual measurements and alterations to be furnished by
agency.

SIZE TAG: Each shirt shall be marked with lot number, size, fiber content and
shall have a care instruction label sewn in it.

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**STATE OF RHODE ISLAND
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DIVISION OF PURCHASES
PROVIDENCE, RI 02908**

Spec. No. 4290-ACI-04

MALE – TROUSERS (SUMMER)

- AGENCY:** DEPARTMENT OF CORRECTIONS
ADULT CORRECTIONAL INSTITUTIONS
- SUBJECT:** Trousers, Uniform, Dress (Summer).
- FABRIC:** Raeford # 521-186 , 55% Dacron 45% Wool 11 ½ - 12 oz. Or Equal.
- COLOR:** Slate Gray Gabardine.
- STYLE:** Trousers shall be manufactured from up-to-date patterns and shall be designed so that there will be no “peg” at the hip or baggy seat. The front shall be plain (no pleats) with two (2) ¼ top pockets, with watch pocket and two (2) hip pockets. The left hip pocket shall have a tab to button. The front pocket shall have a minimum opening of 6 ½” and shall be 6” deep from the bottom of the opening. They shall be stitched, turned and top stitched. The hip pockets shall have an opening of approximately 6” from bartack to bartack and shall be 6” deep. Hip pockets will be of the double welt method manufactured on Reece P.W. Machine and shall be finished in such a manner that there is no topstitching. The welts shall be interlined with Pellon. The watch pocket shall have an opening of approximately 3” and be approximately 3” deep and must be located approximately 3-½” in front of the right side seam at the waistband. All five (5) pockets must have a firm, straight bartack for reinforcing strength.
- POCKETING:** The pocketing shall be 50% Polyester 50% Cotton blend, minimum 2.70 weight with a minimum 70 x 60 count. The color of the pocketing shall be black, so as to be the same color or a contrasting color to the outer fabric. White or off-white color pocketing will not be acceptable.
- WAISTBAND:** Waistband curtain to be of the same fabric as the pocketing (black, 50% Polyester 50% Cotton) and shall close with a hook and eye. The waistband curtain must be attached to the trouser with a zigzag stitch. The waistband must have a 3-strand rubberized stitch (Snug-tex) and contain Ban-rol.

MALE – TROUSERS (SUMMER)

- FLY LINING:** The right fly shall be the same fabric and color as the waistband and pocketing. The right fly lining must be sewn to the left fly below the zipper with strong closure on the inside of the right fly and the fabric for the French Fly must be the same as the outer material of the trousers.
- BELT LOOPS:** There shall be a minimum of seven (7) belt loops $\frac{3}{4}$ " wide. All loops (except for the back center loop) must be sewn into the bottom of the waistband and the top of all loops shall be caught into the waistband curtain seam. The waistband shall measure approximately 2" wide when finished-wide enough to comfortably accommodate a belt 1-5/8" wide.
- SIDE SEAMS:** One inch wide black Rayon braid to be sewn over side seam from bottom of waistband to bottom of trousers. Braid to be colorfast and pre-shrunk.
- BOTTOMS:** Plain finished bottoms to include cloth heel guards.
- MISCELLANEOUS:** Trousers must have a Talon #42 Memory lock zipper and there shall be a bartack at the bottom of the fly going through the zipper tape. The trousers must be seamed with matching thread and the seat seam must be stitched with a tandem needle machine (2 threads). All exposed inside edges must be serged.
- PRESSING & FINISHING:** Trousers must be properly pressed on hothead presses and properly shaped. The outseams and inseams must be pressed open. Trousers that have been chemically treated at the Mill for special pressing instructions shall be pressed in accordance with such Mill instructions, including those that require water spraying prior to leg pressing operation to insure a longer lasting crease and proper wrinkle resistance.
- SIZE TAGS:** The trousers must have a care label permanently affixed and also have size label showing fiber content and WPL number.

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**STATE OF RHODE ISLAND
DEPARTMENT OF ADMINISTRATION
DIVISION OF PURCHASES
PROVIDENCE, RI 02908**

Spec. No. 4290-ACI-12

FEMALE-SLACKS (SUMMER)

- AGENCY:** DEPARTMENT OF CORRECTIONS
ADULT CORRECTIONAL INSTITUTIONS
- SUBJECT:** SLACKS, Uniform (Summer)
- FABRIC:** Raeford #521-186, 55% Dacron 45% Wool
11 ½ - 12 oz. or Equal.
- COLOR:** Slate Grey Gabardine.
- STYLE:** Same style as men's trousers but on a women's pattern and to have five (5) belt loops and no watch pocket. Slacks shall be manufactured from up-to-date patterns and shall be designed so that there will be no "peg" at the hip or baggy seat. The front shall be plain (no pleats) with two (2) ¼ top pockets, and (2) hip pockets. The left hip pocket shall have a tab to button. The front pocket have a minimum opening of 6 ½" and shall be 6" deep from the bottom of the opening. They shall be stitched, turned and top stitched. The hip pockets shall have an opening of approximately 6" from bartack to bartack and shall be 6" deep. Hip pockets will be of the double welt method manufactured on Reece P.W. Machine and shall be finished in such a manner that there is no top stitching. The welts shall be interlined with Pellon. All four (4) pockets must have a firm, straight bartack for reinforcing strength.
- POCKETING:** The pocketing shall be 50% Polyester 50% Cotton blend, minimum 2.70 weight with a minimum 70 x 60 count. The color of the pocketing shall be black, so as to be the same color or a contrasting color to the outer fabric. White or off-white color pocketing will not be acceptable.
- WAISTBAND:** Waistband curtain to be of the same fabric as the pocketing (black, 50% Polyester, 50% cotton) and shall close with a hook and eye. The waistband curtain must be attached to the trouser with a zigzag stitch. The waistband must have a 3-strand rubberized stitch (Snug-tex) and contain Ban-rol.

FEMALE-SLACKS (SUMMER)

FLY LINING: The right fly shall be of the same fabric and color as the waistband and pocketing. The right fly lining must be sewn to the left fly below the zipper with strong closure on the inside of the right fly and the fabric for the French Fly must be the same as the outer material of the slacks.

BELT LOOPS: There shall be a minimum of five (5) belt loops $\frac{3}{4}$ " wide. All loops (except for the back center loop) must be sewn into the bottom of the waistband and the top of all loops shall be caught into the waistband curtain seam. The waistband shall measure approximately 2" wide when finished-wide enough to comfortably accommodate a belt 1- $\frac{5}{8}$ " wide.

SPECIAL REQUIREMENTS: Braid to be one inch Black on outseam of trousers from inside the waistband to bottom of pants and turn over. Braid to be colorfast and preshrunk.

BOTTOMS: Plain finished bottoms to include cloth heel guards.

MISCELLANEOUS: Slacks must have a Talon #42 Memory lock zipper and there shall be a bartack at the bottom of the fly going through the zipper tape. The slacks must be seamed with matching thread and the seat seam must be stitched with a tandem needle machine (2 threads). All exposed inside edges must be serged.

PRESSING & FINISHING: Slacks must be properly pressed on hothead presses and properly shaped. The outseams and inseams must be pressed open. Slacks that have been chemically treated at the Mill for special pressing instructions shall be pressed in accordance with such Mill instructions, including those that require water spraying prior to leg pressing operation to insure a longer lasting crease and proper wrinkle resistance.

SIZE TAGS: The slacks must have a care label permanently affixed and also have size label showing fiber content and WPL number.

PLEASE RETAIN FOR FUTURE REFERENCE